



Bulletin No: Parts 2012-R2102

Date: 1st August 2012

Audience: Parts Managers

Subject: New Procedures – VE/VM Side Sections

The following repair procedures are now available at:

https://www.acdelcotds.com/acdelco/action/subscribehome

These new procedures now allow sectional replacement of the Outer Rocker Panel Sills, as well as the Outer and Inner Centre Pillars for SWB Sedan and Sportwagon and for LWB Sedan.

Please note, VE Ute is not included as part of these new procedures.

Therefore, the Whole Body Side Outer will not always need to be replaced after minor impacts.

Part numbers will be released for the different sections shortly, but in the meantime parts used should be the Full Body Side Outer Panels and repairer should make the appropriate section.

The relevant Side Outer Panels are as follows:

Sportswagon (E35)	<u>Sedan (E69)</u>	Sedan (EZ19)
Right - 92175524	Right - 92156450	Right - 92159578
Left - 92175525	Left - 92156451	Left - 92159577

A future bulletin will help to communicate when the sectional part numbers are available.

If you have any queries regarding the above, please feel free to contact myself.

Regards,

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