



WELDING TIPS TO ENSURE SAFETY

- ✓ Always practice welds on scrap material from the damaged part before welding the new part onto the vehicle.
- ✓ Take time throughout the repair to check welds before moving on to the next process.
- ✓ Before destructively testing welds, always visually inspect first, then test on pieces of scrap metal from the vehicle or metal that is the same type and thickness of the vehicle.
- ✓ With spot welding equipment, check and make sure that the welder is receiving the correct voltage at the receptacle. This is extremely important because if the voltage is too low, it will not make a good weld.
- ✓ Always look first to the OEM repair procedure for the correct information.

INSPECTING WELDS

